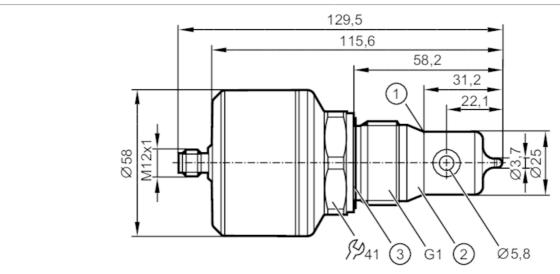
#### **Inductive conductivity sensor**





Digital meets analogue: integrating modern IO-Link sensors the analogue way. The EIO104 allows you to realise two analogue signals from intelligent IO-Link sensors with several process values.



1 2 sealing edge

Power-on delay time

Measuring principle

Number of inputs and outputs

Inputs / outputs

[s]

Attention: The unit must only be installed in a process connection for G1 sealing cone. The G1A sealing cone of the unit is only suited for adapters with metal end stop.









| <b>Product characteristics</b> |        |  |  |
|--------------------------------|--------|--|--|
| Number of inputs and outputs   |        | Number of analogue outputs: 1                                    |  |
| Process connection             |        | threaded connection G 1 external thread sealing cone             |  |
| Application                    |        |  |  |
| Special feature                |        | Gold-plated contacts   |  |
| Media                          |        | conductive liquids   |  |
| Note on media                  |        | water  |  |
|                                |        | milk   |  |
|                                |        | CIP liquids  |  |
| Cannot be used for             |        | See the operating instructions, chapter "Function and features". |  |
| Medium temperature             | [°C]   | -25100; (< 1 h: 150)   |  |
| Pressure rating                | [bar]  | 16   |  |
| Vacuum resistance              | [mbar] | -1000  |  |
| Electrical data                |        |  |  |
| Operating voltage              | [V]    | 1830 DC  |  |
| Current consumption            | [mA]   | < 100  |  |
| Protection class               |        | III  |  |
| Reverse polarity protection    |        | yes  |  |

2

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Number of analogue outputs: 1

### Inductive conductivity sensor





| Outputs                      |             |  |  |  |
|------------------------------|-------------|--|--|--|
| Total number of outputs      |             | 1  |  |  |
| Output signal                |             | analogue signal; IO-Link   |  |  |
| Output function              |             | analogue output; scalable; selectable conductivity / temperature |  |  |
| Number of analogue output    | ts          | 1  |  |  |
| Analogue current output [mA] |             | 420  |  |  |
| Max. load                    | [Ω]         | 500  |  |  |
| Measuring/setting range      |             |  |  |  |
| Conductivity measurement     |             |  |  |  |
| Measuring range              | [µS/cm]     | 1001000000   |  |  |
| Temperature measurement      |             |  |  |  |
| Measuring range              | [°C]        | -25150   |  |  |
| Accuracy / deviations        |             |  |  |  |
| Conductivity measurement     |             |  |  |  |
| Accuracy (in the measuring   |             | 0.0/1.00/1.07  |  |  |
| range)                       |             | 2 % MW ± 25 μS/cm  |  |  |
| Resolution                   | [µS/cm]     | 1 (010000)   |  |  |
|                              |             | 10 (10000100000)   |  |  |
| - ···                        | 50 ( 1) (7) | 100 (1000001000000)  |  |  |
| Drift                        | [%/K]       | 0,1 %/K MW ± 25 μS/cm  |  |  |
| Repeatability                |             | 1 % MW ± 25 μS/cm  |  |  |
| Long-term stability          |             | 0,5 % MW ± 25 μS/cm  |  |  |
| Temperature measurement      |             |  |  |  |
| Accuracy                     | [K]         | 2050 °C: < ± 0,2 K;<br>-25150 °C: < ± 1,5 K                      |  |  |
| Repeatability                | [K]         | 0,2  |  |  |
| Resolution                   | [K]         | 0.1  |  |  |
| Response times               |             |  |  |  |
| Conductivity measurement     |             |  |  |  |
| Response time                | [s]         | < 2; (T09; Damping = 0)  |  |  |
| Temperature measurement      |             |  |  |  |
| Response time                | [s]         | < 40; (T09)  |  |  |
| Interfaces                   |             |  |  |  |
| Communication interface      |             | IO-Link  |  |  |
| Transmission type            |             | COM2 (38,4 kBaud)  |  |  |
| IO-Link revision             |             | 1.1  |  |  |
| SDCI standard                |             | IEC 61131-9  |  |  |
| Profiles                     |             | Measuring Sensor, Identification and Diagnosis                   |  |  |
| SIO mode                     |             | no   |  |  |
| Required master port type    |             | A  |  |  |
| Process data analogue        |             | 1  |  |  |
| Min. process cycle time      | [ms]        | 5.6  |  |  |
| Supported DeviceIDs          |             | Type of operation DeviceID                                       |  |  |
|                              |             | Default 922  |  |  |

### Inductive conductivity sensor





| Operating conditions     |      |  |                        |  |
|--------------------------|------|--|------------------------|--|
| Ambient temperature      | [°C] | -4060  |                        |  |
| Storage temperature      | [°C] | -4085  |                        |  |
| Protection               |      | IP 68; IP 69K; (7 days / 3 m water depth / 0.3 bar: IP 68)   |                        |  |
| Tests / approvals        |      |  |                        |  |
| EMC                      |      | DIN EN 61000-6-2   |                        |  |
|                          |      | DIN EN 61000-6-3   | in a closed metal tank |  |
| Shock resistance         |      | DIN EN 60068-2-27  | 50 g (11 ms)           |  |
| Vibration resistance     |      | DIN EN 60068-2-6   | 20 g (102000 Hz)       |  |
| UL approval              |      | File number UL   | E364788                |  |
| Mechanical data          |      |  |                        |  |
| Weight                   | [g]  | 736.5  |                        |  |
| Materials                |      | stainless steel (1.4404 / 316L); PEEK; PEI; FKM  |                        |  |
| Materials (wetted parts) |      | PEEK   |                        |  |
| Process connection       |      | threaded connection G 1 external thread sealing cone   |                        |  |
| Remarks                  |      |  |                        |  |
| Remarks                  |      | Attention: The unit must only be installed in a process connection for G1 sealing cone.  |                        |  |
|                          |      | The G1A sealing cone of the unit is only suited for adapters with metal end stop.  |                        |  |
|                          |      | MW = measured value  |                        |  |
| Notes                    |      | Digital meets analogue: integrating modern IO-Link sensors the analogue way. The EIO104 allows you to realise two analogue signals from intelligent IO-Link sensors with several process values. |                        |  |

1 pcs.

#### **Electrical connection**

Pack quantity

Connector: 1 x M12 (EN 61067-2-101); coding: A; Contacts: gold-plated

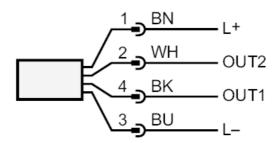


#### Inductive conductivity sensor

IND CONDUCTIVITY HYG G1 SC



#### Connection



OUT1 IO-Link

OUT2 analogue output

colours to DIN EN 60947-5-2

Core colours :

 BK =
 black

 BN =
 brown

 BU =
 blue

 WH =
 white